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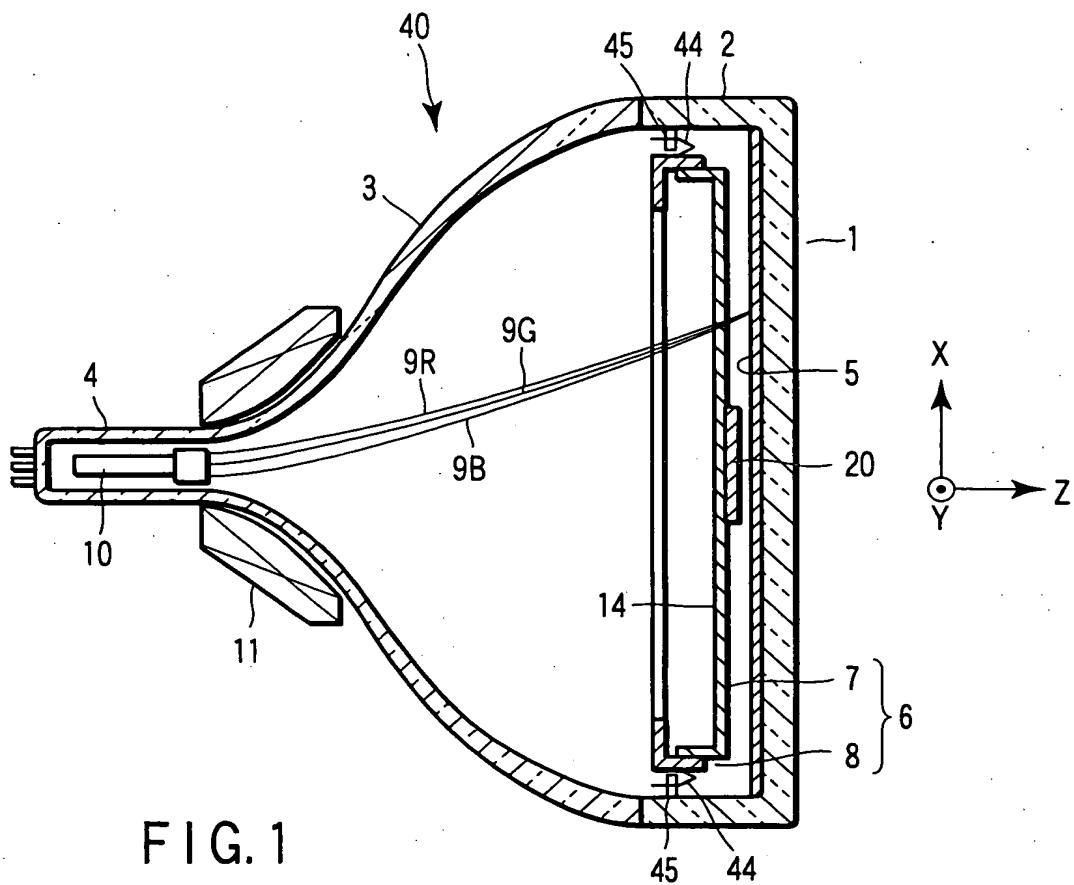


FIG. 1

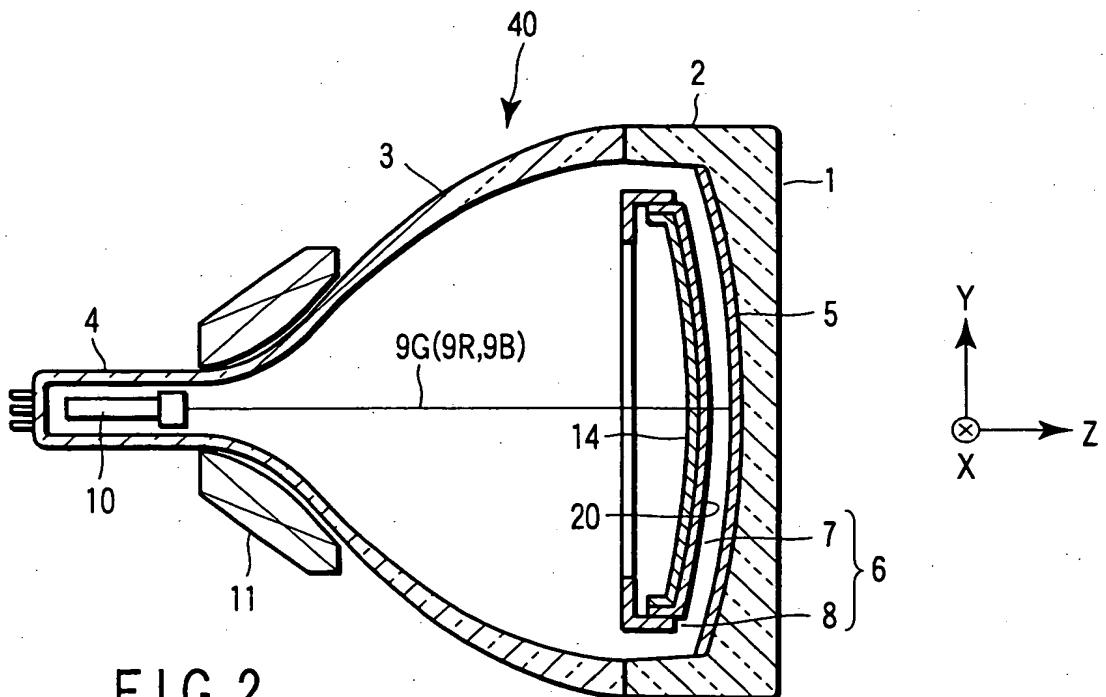
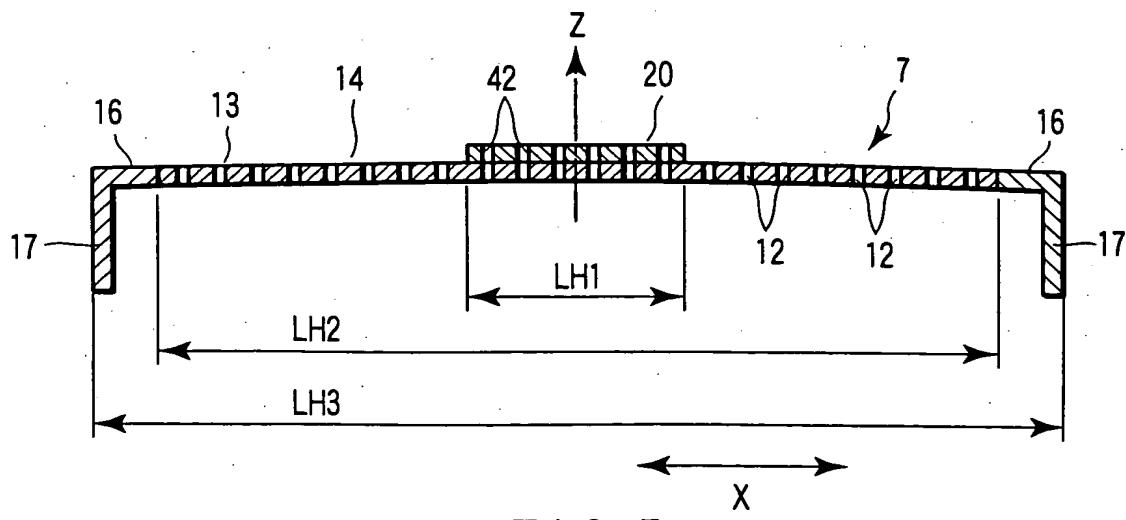
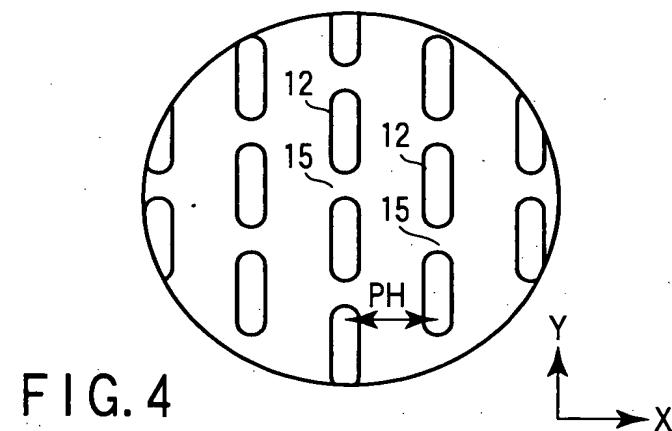
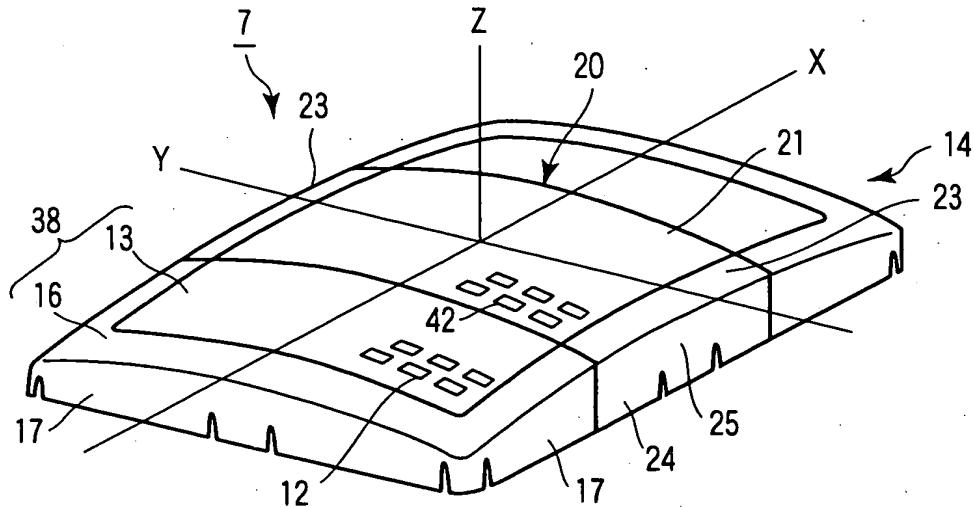


FIG. 2

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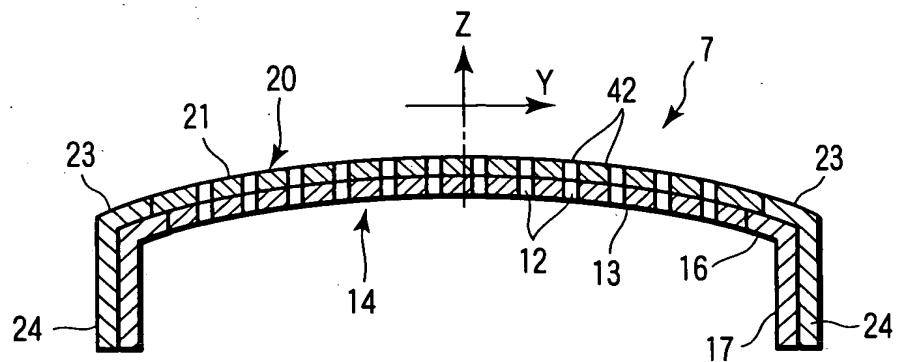


FIG. 6

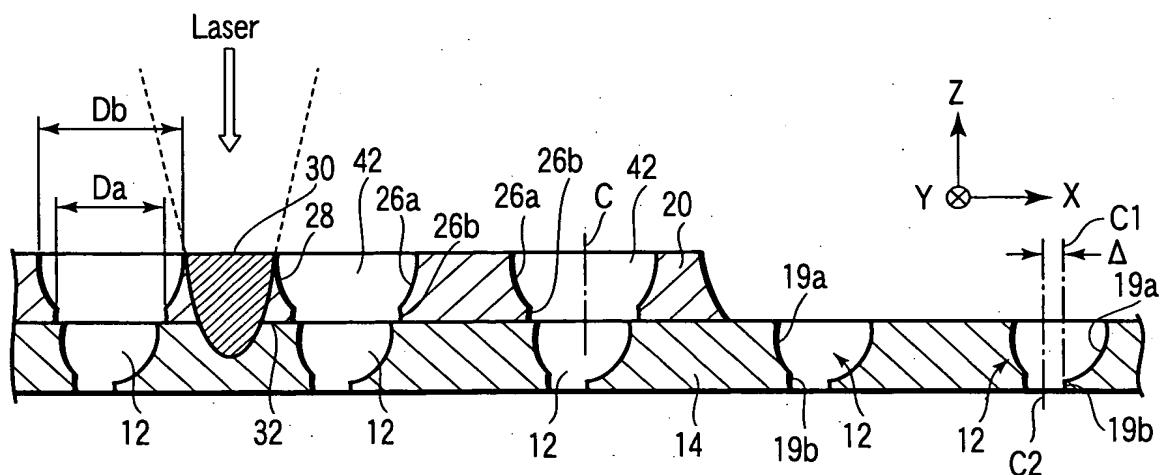


FIG. 7

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	Da[mm]	Db[mm]	Da/Db	Weld strength
Auxiliary mask (a)	0.20	0.30	0.67	×
Auxiliary mask (b)	0.18	0.23	0.78	○
Auxiliary mask (c)	0.21	0.26	0.81	○

FIG. 8

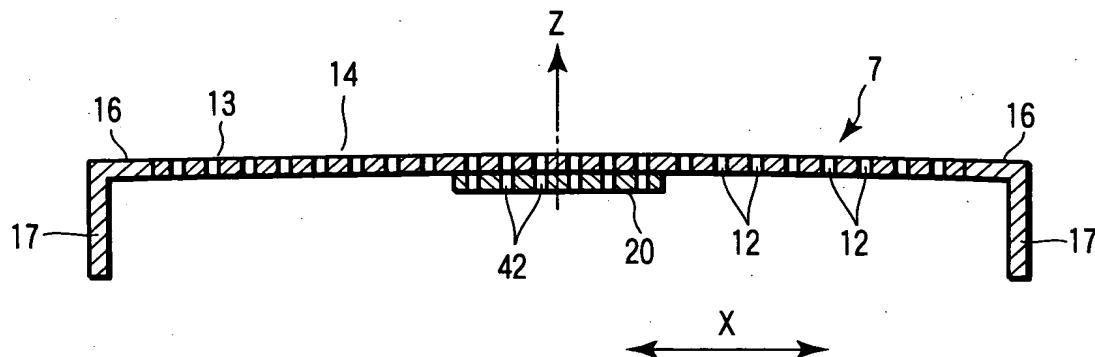


FIG. 9

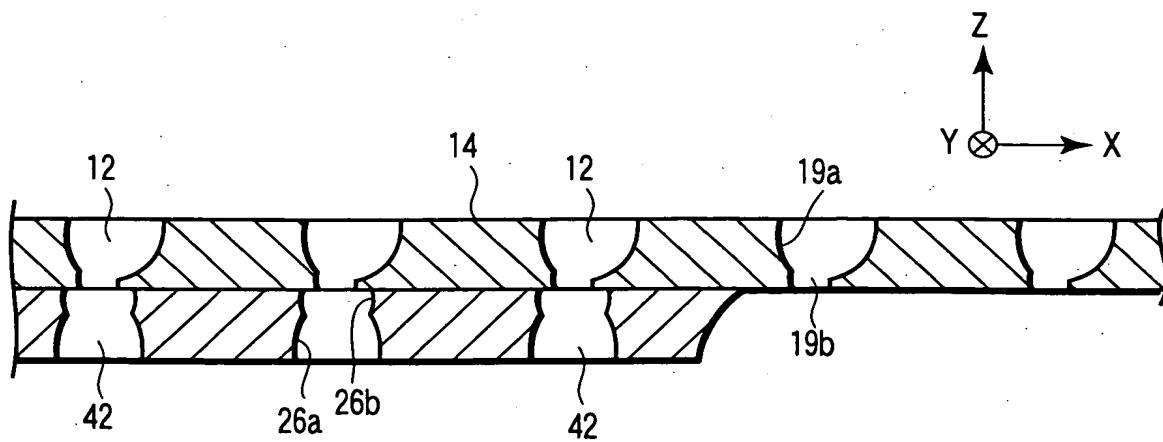


FIG. 10